

**Performance**

| | | | |
|---|--|----------------|-----------------|
| Measuring Range | 0.1 to 0.2ppm | 0.2 to 6.0 ppm | 6.0 to 18.0 ppm |
| Number of Pump Stroke | 4 | 2 | 1 |
| Correction Factor | 1/2 | 1 | 3 |
| Sampling Time | 3 minutes per pump stroke | | |
| Detecting Limit | 0.05 ppm (n=4) | | |
| Colour Change | Yellow → Pink | | |
| Reaction Principle | <p>Acrylonitrile is decomposed by acid to liberate hydrogen cyanide which reacts with mercuric chloride to generate hydrogen chloride. The generated hydrogen chloride discolours indicator to pink.</p> $\text{CH}_2\text{:CHCN} + \text{Cr}^{6+} + \text{H}_2\text{SO}_4 \longrightarrow \text{HCN}$ $2\text{HCN} + \text{HgCl}_2 \longrightarrow 2\text{HCl} + \text{Hg}(\text{CN})_2$ $\text{HCl} + \text{Base} \longrightarrow \text{Chloride}$ | | |
| Coefficient of Variation | 10% (for 0.25 to 1 ppm), 5% (for 1 to 6 ppm) | | |
| Shelf Life | 3 Years | | |
| Corrections for temperature & humidity | Unnecessary | | |
| Store the tubes at cool and dark place. | | | |

Possible coexisting substances and their interferences

| Substance | Concentration | Interference | Change colour by itself |
|--------------------------------|---------------|--------------|-------------------------|
| Hydrogen chloride | - | No effect | No discoloration |
| Hydrogen cyanide | - | No effect | No discoloration |
| Nitriles ($\geq \text{C}_3$) | - | Plus error | Discolour pink stain |
| Acetone cyanohydrin | - | Plus error | Discolour pink stain |
| Alcohols, Esters, Ketones | - | No effect | No discoloration |
| Aromatic hydrocarbons | - | No effect | No discoloration |

Other substance measurable with this detector tube

| Substance | Correction Factor | No. of Pump Strokes | Measuring Range |
|--------------------------|-------------------|---------------------|-----------------|
| n-Butyronitrile | 30 | 1 | 6 to 180 ppm |
| 2-methyl-3-butenenitrile | 2.0 | 2 | 0.4 to 12 ppm |
| 2-Pentenenitrile | 1.2 | 2 | 0.24 to 7.2 ppm |
| 3-Pentenenitrile | 2.0 | 2 | 0.4 to 12 ppm |

Calibration gas generation Diffusion tube method

| TLV-TWA | TLV-STEL | Explosive range |
|---------|----------|-----------------|
| 2ppm | - | 3 to 17% |