

**Performance**

<b>Measuring Range</b>	0.1 to 5 ppm	5 to 40 ppm
<b>Number of Pump Strokes</b>	5	1
<b>Correction Factor</b>	1	8
<b>Sampling Time</b>	1.5 minutes per pump stroke	
<b>Detecting Limit</b>	0.05 ppm (n=5)	
<b>Colour Change</b>	Yellow → Reddish Brown	
<b>Reaction Principle</b>	Formaldehyde reacts with hydroxylamine phosphate to liberate phosphorous acid, which discolours pH indicator to reddish brown $3\text{HCHO} + (\text{NH}_2\text{OH})_3\text{H}_3\text{PO}_4 \rightarrow \text{H}_3\text{PO}_4$ $\text{H}_3\text{PO}_4 + \text{Base} \rightarrow \text{Phosphate}$	
<b>Coefficient of Variation</b>	10% (for 0.1 to 0.5 ppm), 5% (for 0.5 to 5 ppm)	
<b>Shelf Life</b>	3 Years	
<b>Corrections for temperature &amp; humidity</b>	Temperature correction is necessary	
<b>Store the tubes in the refrigerator to keep at 10°C (50°F) or below.</b>		

**Possible coexisting substances and their interferences**

Substance	Concentration	Interference	Change colour by itself
Aldehydes	-	Plus error	Produce reddish brown stain
Ketones	-	Plus error	Produce reddish brown stain
Acid Gases	-	Plus error	Produce red stain
Organic acids	-	No effect	No stain produced

**Other substance measurable with this detector tube**

Substance	Correction Factor	No. of Pump strokes	Measuring range
Diisobutyl ketone	5.8	4	0.58 to 29 ppm
Methaldehyde	0.65	3	0.065 to 3.25ppm
Propionaldehyde	7.6	1	0.76 to 38 ppm

91L Tube Reading (n=1)	0.2	0.5	1	2	3	4	5
Benzaldehyde (ppm)	2	4	9	22	40	63	92
91L Tube Reading (n=1/2)	0.2	0.5	1	2	3	4	5
Cyclohexanone (ppm)	10	30	60	130	220	330	470

**Calibration gas generation** Diffusion tube method

TLV-TWA	TLV-STEL	Explosive range
-	C 0.3ppm	7.0 to 73%